

Sliding Patio Door Parts Reference Catalog

#011115 (3/00)

Weather Shield

Windows & Doors



Weather Shield Mfg., Inc.
Medford, WI 54451 • 715/748-2100



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Parts Reference Catalog Guide

Please specify product option numbers or part numbers when ordering.

PURPOSE

This catalog is intended to assist you in identifying and ordering replacement parts.

CATALOG FORMAT

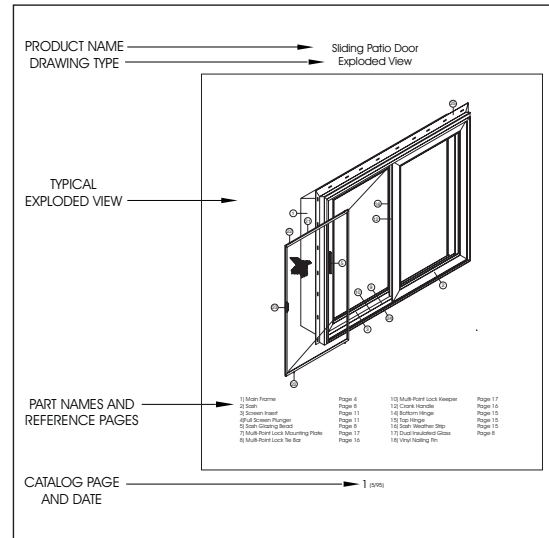
1) Exploded View Pages (Pages 2 & 3)

Shows part locations on a complete unit.

Each part name is shown at the bottom of the page with a reference page number to turn to for specific information on that part.

2) "Measuring Your Unit" Page (Page 6)

After the exploded view pages is an informational page explaining how to measure your unit to order correct replacement part sizes.



3) Detailed Parts Information Pages (Pages 16-36)

Pages are organized under four general categories: Horizontal, Vertical, Sash-Glass-Screens, and Miscellaneous Parts Pages.

Drawings of the parts and their descriptions are shown at the left of the page as they will show up on your order acknowledgement.

Product options and part numbers are shown at the right for you to specify when ordering.

At the end of some part descriptions are brackets with "S" or "E" followed by dates. This indicates when parts were started or ended in production.

Vinyl VS Single-Hung Horizontal Parts (11.0)

SIZE TO SPECIFY FOR ORDERING → SPECIFY (S/C) WIDTH WHEN ORDERING PARTS LISTED BELOW

PARTS AND PART DESCRIPTIONS →

OPTION AND PART NUMBERS TO USE FOR ORDERING →

STARTING AND ENDING DATES FOR PARTS {S 7-14-93} (WHEN ENDING DATE IS NOT SHOWN, PART IS STILL IN USE).

DESCRIPTION	COLOUR	11.00	11.05	11.10	11.15	11.20	11.25	11.30	11.35	11.40	11.45	11.50	11.55	11.60	11.65	11.70	11.75	11.80	11.85	11.90	11.95	
#11 US 98 Aluminum Slip Cap Exclusion #8342 {S 1-1-92, E 306-00-00}																						
#11 US 98 1 Position Mounting Rail (11.0) Exclusion #8343																						
#11 US 98 Active Sash Interlock With Grip Purchased (11.0) Exclusion #8344																						
#11 US 98 Inset Screen Support (11.0) Exclusion #8345																						
#13 US 98 US Corner Exclusion #8346																						
#14 US 98 Vinyl Weather Pin {S 7-14-93}																						

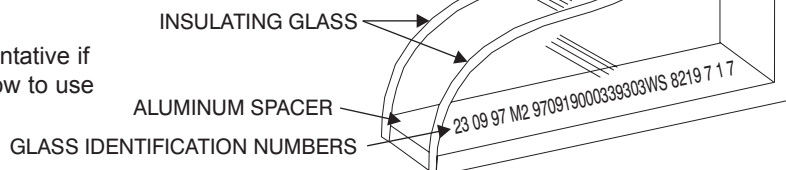
8 0000

GLASS IDENTIFICATION NUMBERS

To identify when your unit was produced, look for the black ink numbers stamped on the aluminum spacer between the lites of glass. It will be near one of the four corners. See sketch at right.

QUESTIONS

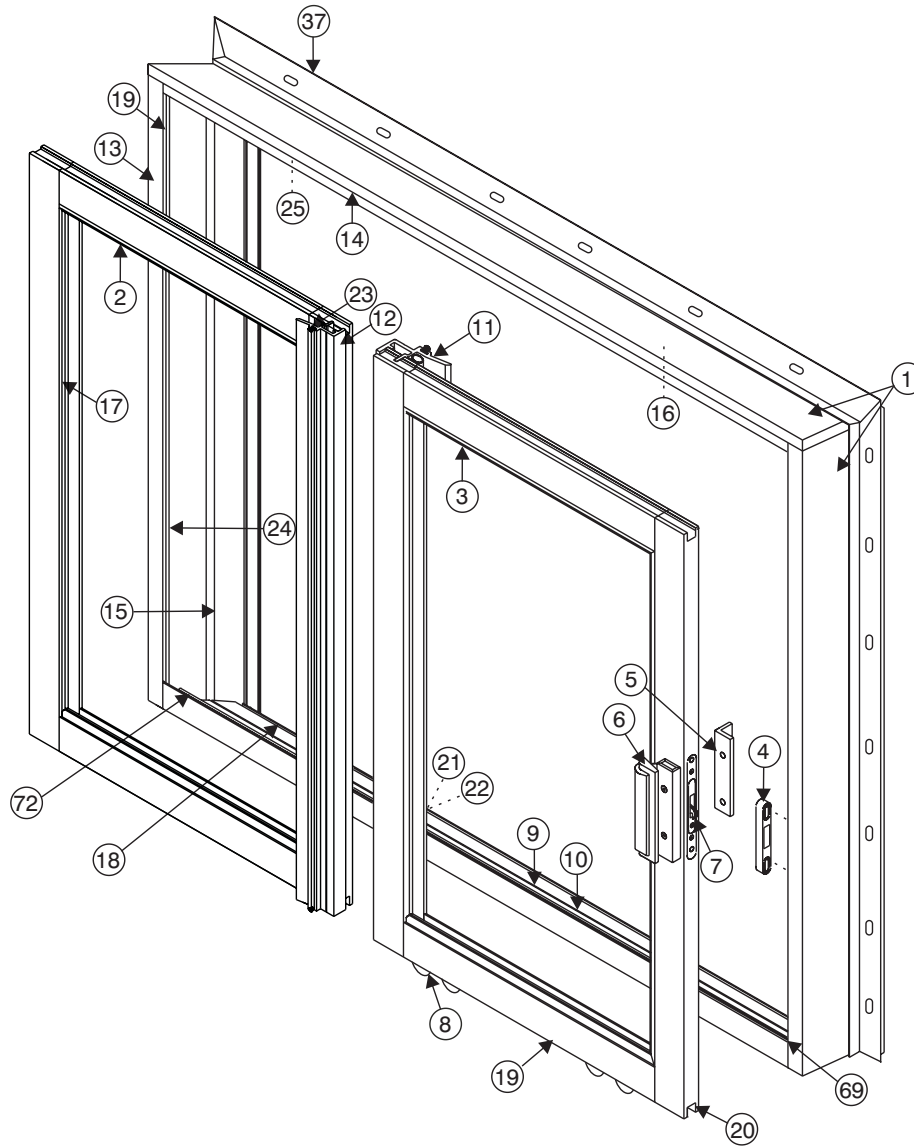
Contact your Customer Service Representative if you have any questions concerning how to use parts reference catalogs.





Sliding Patio Door Exploded View - Interior

XO Operating Unit Shown.

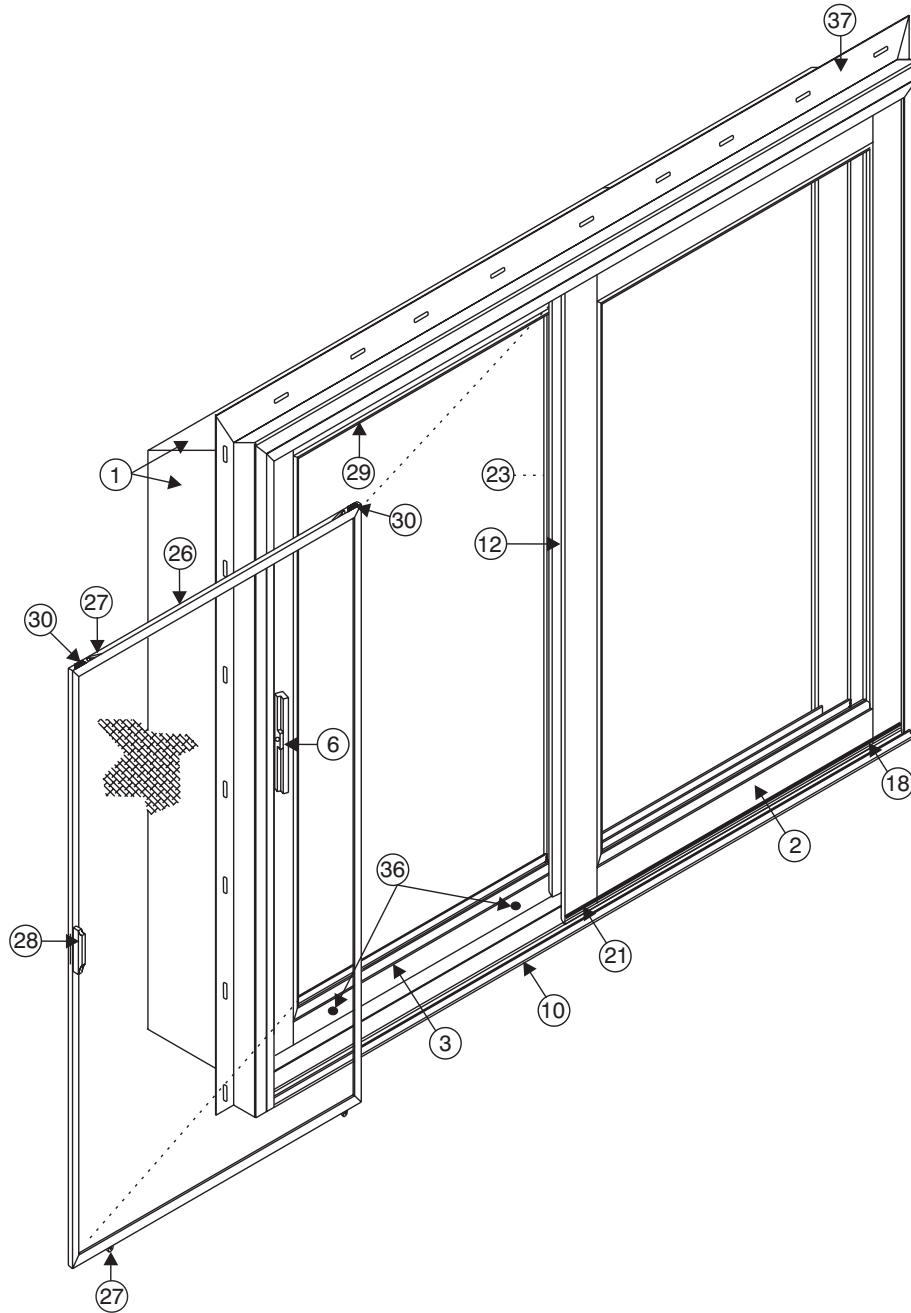


- | | | | |
|--------------------------------------|--------------|---|---------|
| 1) Side or Head Jamb | | 16) Head Parting Stop | Page 21 |
| 2) Inactive Insert | Page 13 & 14 | 17) Glazing Bead | Page 10 |
| 3) Active Insert | Page 13 & 14 | 18) Pultruded Bronze Fiberglass
Inactive Sill Support Filler | Page 21 |
| 4) Raised Jamb Keeper | Page 29 | 19) Active Insert Track | Page 21 |
| 5) Inside Handle | Page 30 | 20) Active Insert End Plug | Page 21 |
| 6) Outside Handle | Page 30 | 21) Mouse Trap w/Pad | Page 22 |
| 7) Recessed Mortise Lock | Page 29 | 22) Mouse Trap Pad | Page 28 |
| 8) Tandem Roller | Page 27 | 23) Interlock Pile Weather Strip | Page 26 |
| 9) Sill Track Cap | Page 19 | 24) Side Inside Stop Weather Strip | Page 23 |
| 10) Pultruded Bronze Fiberglass Sill | Page 19 | 25) Head Inside Stop Weather Strip | Page 22 |
| 11) Vinyl Active Interlock | Page 23 | 37) Nailing Fin | |
| 12) Vinyl Inactive Interlock | Page 23 | 69) Sill Track Exterior Gasket | Page 21 |
| 13) Side Inside Stop | Page 24 | 72) Vinyl Sill Bumper | Page 27 |
| 14) Head Inside Stop | Page 19 | | |
| 15) Side Parting Stop | Page 23 | | |

Sliding Patio Door Exploded View - Exterior



XO Operating Unit Shown.

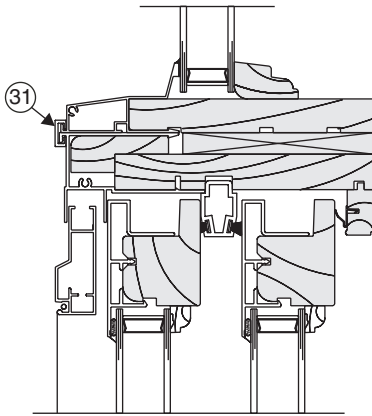


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|--|--------------|---|---------|
| 1) Side or Head Jamb | Page 13 & 14 | 23) Interlock Pile Weather Strip | Page 26 |
| 2) Inactive Insert | Page 13 & 14 | 26) Sliding Screen | Page 16 |
| 3) Active Insert | Page 13 & 14 | 27) Screen Rollers | Page 17 |
| 6) Outside Handle | Page 30 | 28) Screen Handle | Page 16 |
| 10) Pultruded Bronze Fiberglass Sill | Page 19 | 29) Screen Track (Brick Mould Units Only) | Page 17 |
| 12) Vinyl Inactive Interlock | Page 23 | 30) Screen Door Top Rail Guide | Page 18 |
| 18) Pultruded Bronze Fiberglass Inactive Sill Support Filler | Page 21 | 36) Active Insert Adjustment Hole Plugs | Page 28 |
| 21) Mouse Trap w/Pad | Page 22 | 37) Nailing Fin | |

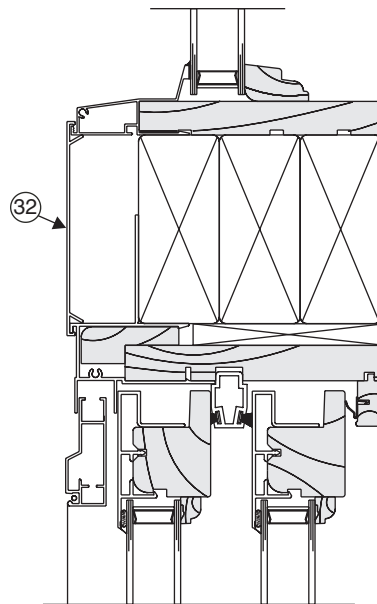


Sliding Patio Door

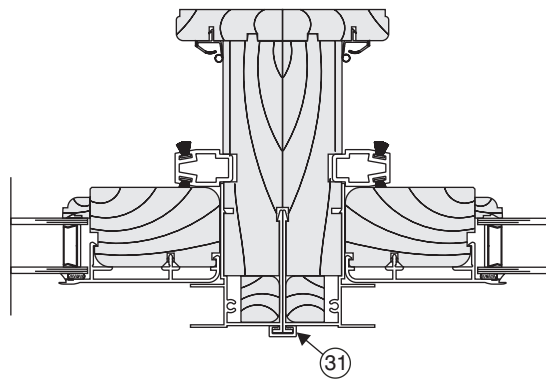
Horizontal/Vertical Mull Cross Sections



Aluma TFT
Tight Horizontal Mull



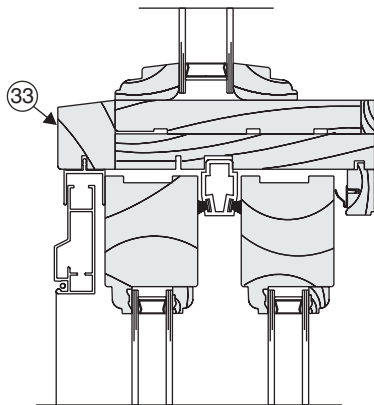
Aluma TFT
3 1/2" Horizontal Spread Mull



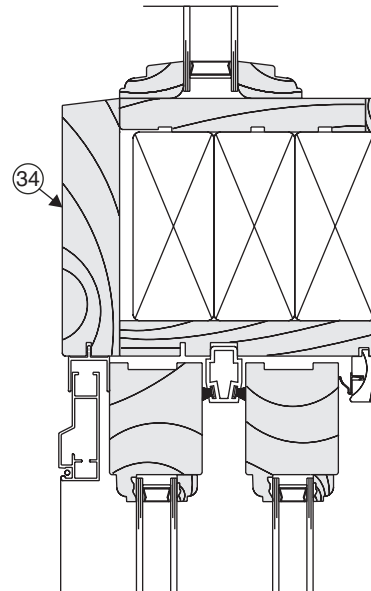
Aluma TFT
Vertical Mull

- | | | |
|-----|----------------------------------|---------|
| 31) | Horiz./Vert. Aluminum Mull Cover | Page 19 |
| 32) | 3-1/2" Aluminum Mull Cover | Page 20 |

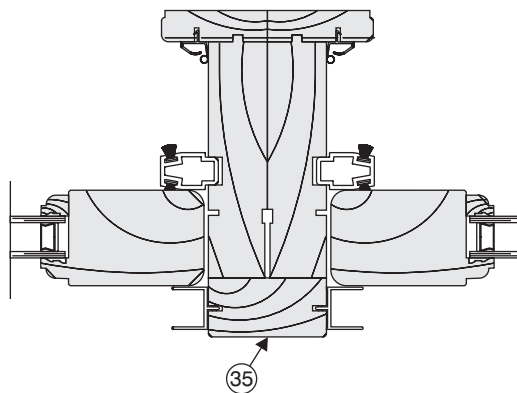
Sliding Patio Door Horizontal/Vertical Mull Cross Sections



Brick Mould
Tight Horizontal Mull



Brick Mould
3-1/2" Horizontal Spread Mull



Brick Mould
Vertical Mull

- | | | |
|-----|-----------------------------------|---------|
| 33) | Wood Horizontal Mull Casing | Page 20 |
| 34) | 3-1/2" Wood Horizontal Mull Cover | Page 21 |
| 35) | Wood Vertical Mull Cover | Page 23 |

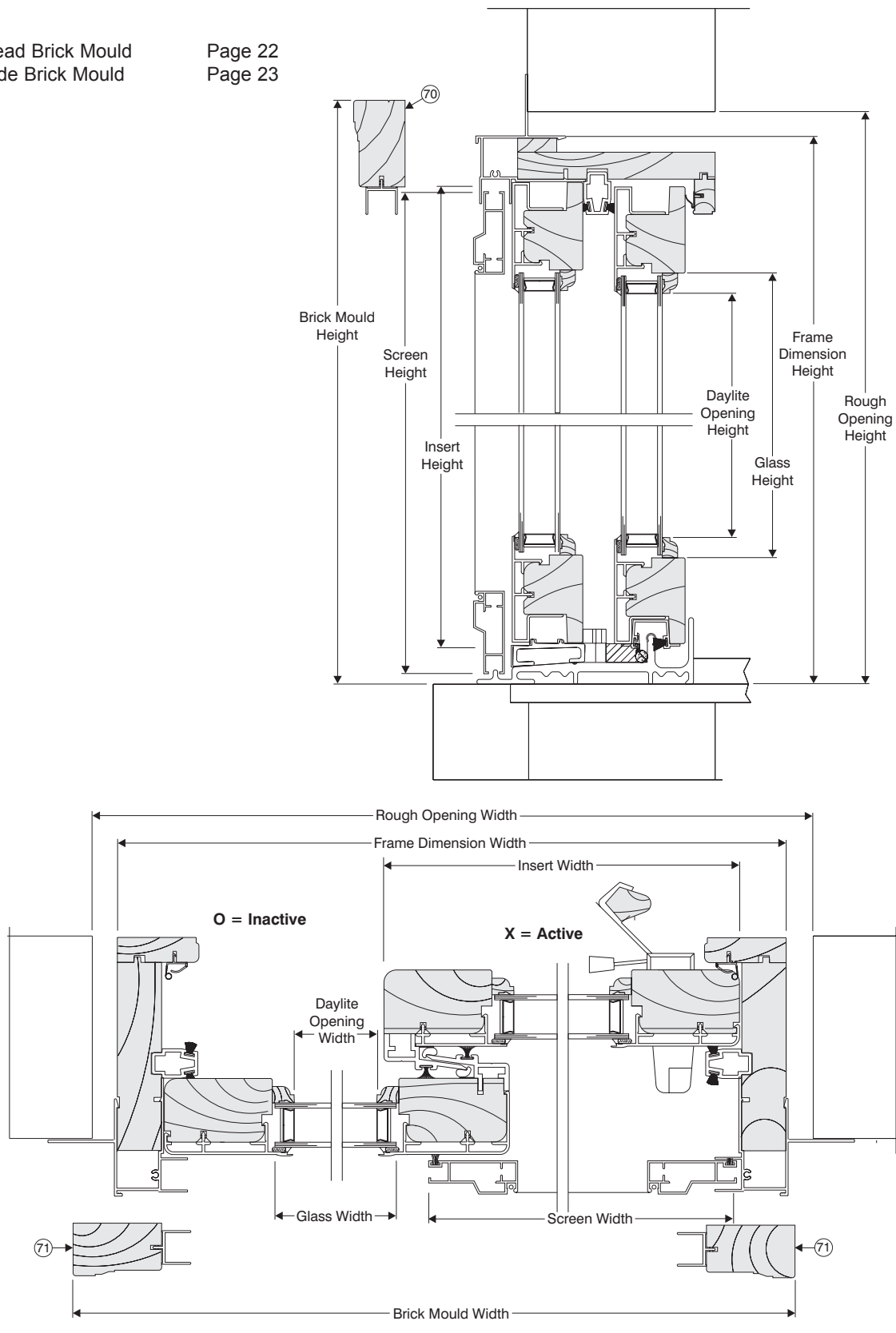


Sliding Patio Door

How To Measure To Order Replacement Parts

70) Head Brick Mould
71) Side Brick Mould

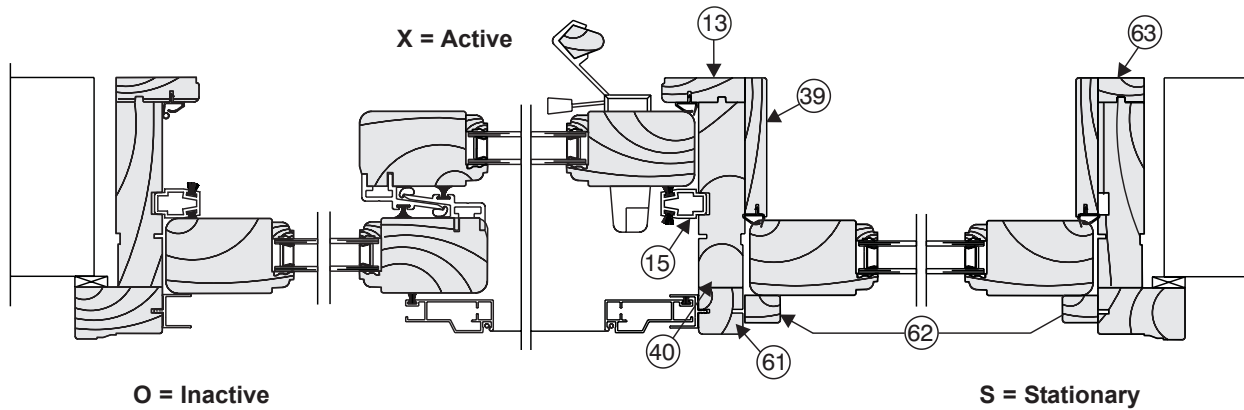
Page 22
Page 23



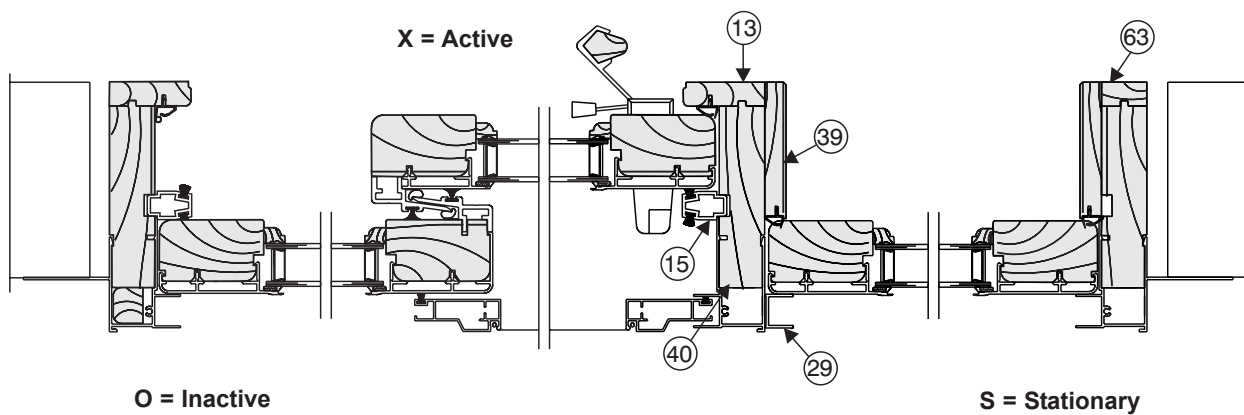
Sliding Patio Door 3 Wide



Poly/Prime Insert with Brick Mould



Contempra Aluma Insert w/Aluma TFT

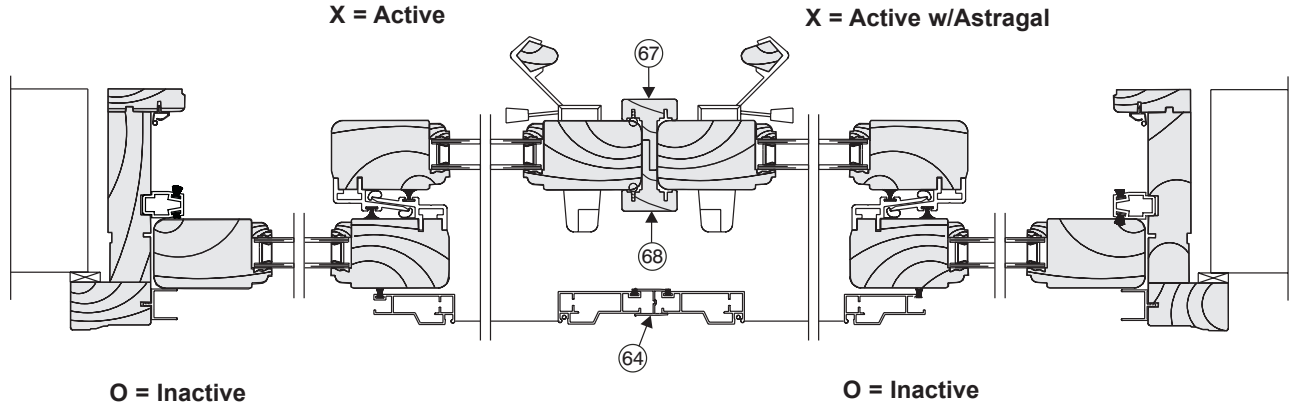


- | | |
|--|---------|
| 13) Side Inside Stop with Weather Strip | Page 24 |
| 15) Vinyl Side Parting Stop with Weather Strip | Page 23 |
| 29) Side and Head Screen Track (w/o leg) | Page 17 |
| 39) Stationary Inside Stop Side with Weather Strip | Page 24 |
| 40) Side and Mull Jamb | Page 24 |
| 61) Mull Cover | Page 25 |
| 62) Outside Stop | Page 25 |
| 63) Stationary Side Jamb Extension | Page 25 |

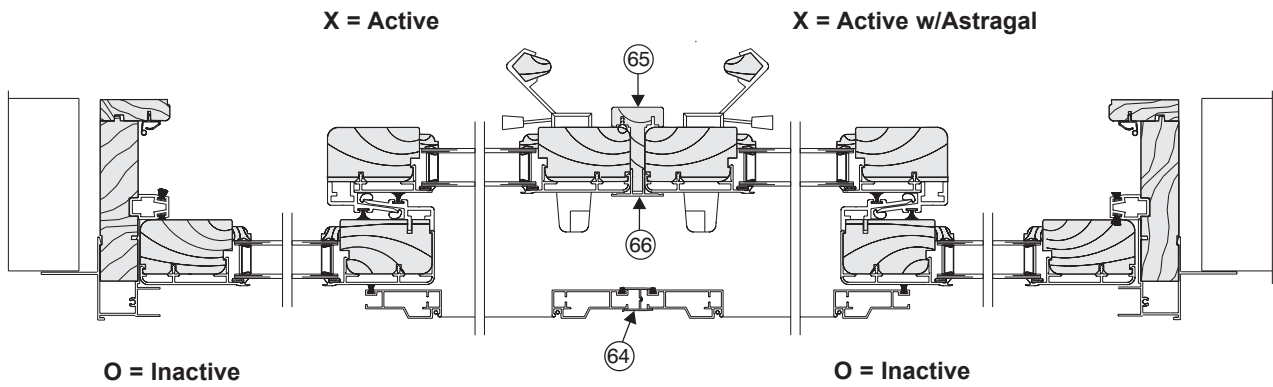


Sliding Patio Door 4 Wide

Poly/Prime Insert with Brick Mould



Contempra Aluma Insert w/Aluma TFT



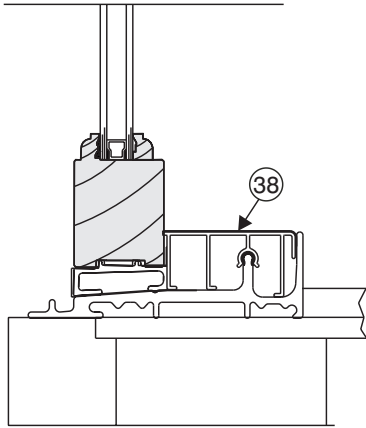
- 64) Aluminum Screen Astragal
- 65) Interior Contempra Astragal
- 66) Exterior Contempra Astragal
- 67) Interior Non-Contempra Astragal
- 68) Exterior Non-Contempra Astragal

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- Page 26
- Page 26
- Page 26
- Page 26

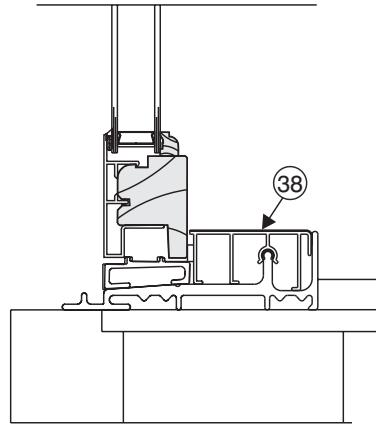
Sliding Patio Door 3 and 4 Wide Stationary Panel



Poly/Prime Insert with Brick Mould



Contempra Aluma Insert w/Aluma TFT



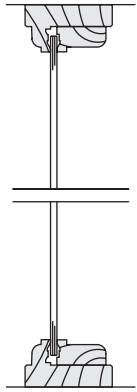
38) Stationary Sill Filler

Page 21

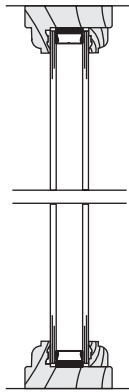


Sliding Patio Door Glazing Options

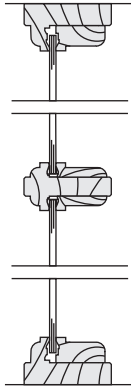
WOOD DOOR PANEL



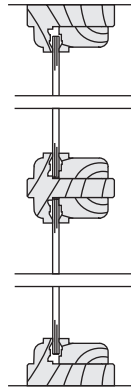
Single Glazed
A



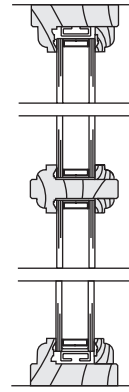
3/4" Insul
B



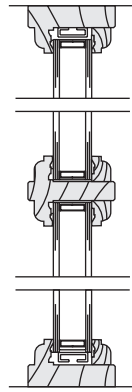
Single Glazed
7/8" TDL
A & C



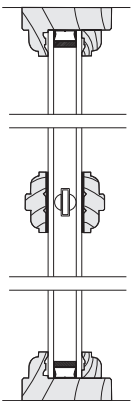
Single Glazed
1-3/8" TDL
A



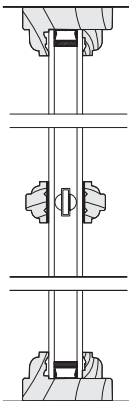
3/4" Insul
7/8" TDL
B & D



3/4" Insul
1-3/8" TDL
B

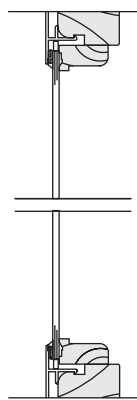


3/4" Insul
1-3/8" SDL
B

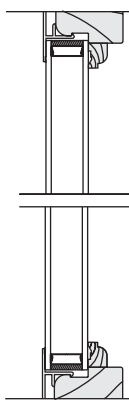


3/4" Insul
7/8" SDL
B

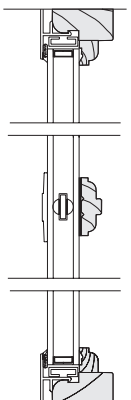
CONTEMPRA DOOR PANEL



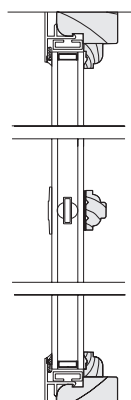
Single Glazed
A



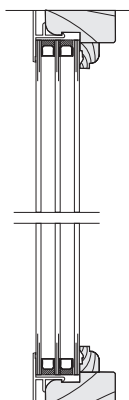
1" Insul
B



3/4" Insul
1-3/8" SDL
B



3/4" Insul
7/8" SDL
B

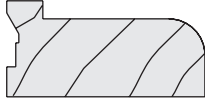


R6 & R10
1" Triple Insul
B

Sliding Patio Door Primed / Poly I Glazing Beads



Single Glazed Glazing Bead
Glazing Bead for 1-3/8" TDL for Single Glaze Glass



A
(Shown on Page 8)

TYPE	PART NUMBER BY SPECIFIC LENGTH (194.1)
Pine	741453
Prime	741454
Oak	741455
Cherry	741456
Maple	741457
Mahogany	741458

1" Insul and 3/4" Insul Glazing Bead
3/4" Insul Muntin Bead for 1-3/8" TDL



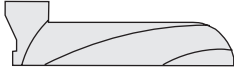
B
(Shown on Page 8)

TYPE	PART NUMBER BY SPECIFIC LENGTH (194.1)
Pine	741459
Prime	741460
Oak	741461
Cherry	741462
Maple	741463
Mahogany	741464



Sliding Patio Door Primed / Poly I Glazing Beads

Muntin Bead for 7/8" TDL Single Glaze Glass



C
(Shown on Page 8)

TYPE	PART NUMBER BY SPECIFIC LENGTH (194.1)
Pine	741465
Prime	741466
Oak	741467
Cherry	741468
Maple	741469
Mahogany	741470

Muntin Bead for 7/8" TDL



D
(Shown on Page 8)

TYPE	PART NUMBER BY SPECIFIC LENGTH (194.1)
Pine	741155
Prime	741156
Oak	741158
Cherry	741159
Maple	741160
Mahogany	741472

Sliding Patio Door Insert Replacement Order Form



Order Glass Only on Page 195.0 - Insert and Glass on Page 200.0

To Order Replacement Inserts, Specify The Following:

1) Manufacturing Date / Glass Code (See Page 1): _____

2) Rough Opening Size (See Page 6):
Width: _____ Height: _____

3) Glazing Option:

- Insul
 - 3/4" Thickness
 - 1" Thickness
- Single Glazed
- Triple Insul R6
- Triple Insul R10

4) Spacer Color:

- Silver Anodized
- Bronze Anodized

5) Glass Type:

- Clear
- Low E
- Special Glass: (Obscure, Tinted, Patterned, Etc.) _____
- TDL Configuration: Wide: _____ High: _____ (Example: Wide: 2 High: 5)
 - 7/8" Bar
 - 1 3/8" Bar
- SDL Configuration: Wide: _____ High: _____ (Example: Wide: 2 High: 5)
 - 7/8" Bar
 - 1 3/8" Bar

Grille in Airspace and Configuration:

Grille Type:

- 5/8" Rectangular Wide: _____ High: _____
- 11/16" Sculptured Rectangular Wide: _____ High: _____
- 15/16" Sculptured Rectangular Wide: _____ High: _____
- 5/8" Diamond Number of Lites: _____ (Example: 17 Lite Diamond)

Color:

- White
- Adobe
- Desert Tan
- Hartford Green

Gas:

- Argon / Krypton / SF6 (Circle Which One Applies)

1	2	
3	4	5
6	7	
8	9	10
11	12	
13	14	15
16	17	

NOTE: If ordering glass only, stop here.

Continued on Next Page



Sliding Patio Door Insert Replacement Order Form

6) Door Call-Out Size (See Page 15):

7) Door Operation: _____ (Example: XO, OX, OXS)

- Active Insert (X)
- Inactive Insert (O)
- Stationary Insert (S)

8) Exterior Type and Color:

Primed

No Prime/No Fingerjoint

- Poly I
- Contempra Aluma
 - White
 - Adobe
 - Desert Tan
 - Hartford Green
 - Flexicolor: _____

9) Interior Type:

- Pine
- Primed
- Oak
- Cherry
- Maple
- Mahogany
- Poly I
 - Color: _____

10) Bore Insert For Hardware:

- Standard
- 2-Point
- 3-Point

11) Door Type:

- Wood Patio
- French Sliding

Sliding Patio Door Insert Replacement Order Form

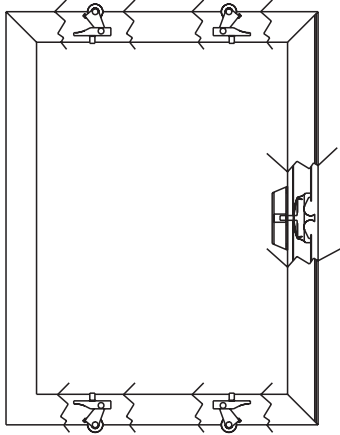


DOOR CALL-OUT SIZE	**JAMB TO JAMB TFT	** JAMB TO JAMB BRICK MOULD	ACTIVE, INACTIVE & STATIONARY INSERT: CONTEMPRA, ALUM A OR PRIMED	DAYLITE OPENING	GLASS (BRICK MOULD OR TFT) PER UNIT
	6'8-1/8" HEIGHT	6'8-1/8" HEIGHT	6'6-1/4" HEIGHT	73" HEIGHT	74" HEIGHT
2-9 1/4 X 6-8	2'8-1/4" Width	2'8-1/4" Width	2'5-7/8" Width	23-7/8" Width	24-7/8" Width
3-3 1/4 X 6-8	3'2-1/4" Width	3'2-1/4" Width	2'11-7/8" Width	29-7/8" Width	30-7/8" Width
4-3 1/4 X 6-8	4'2-1/4" Width	4'2-1/4" Width	3'11-7/8" Width	41-7/8" Width	42-7/8" Width
5-0 1/4 X 6-8	4'11-1/4" Width	4'11-1/4" Width	2'5-7/8" Width	23-7/8" Width	24-7/8" Width
6-0 1/4 X 6-8	5'11-1/4" Width	5'11-1/4" Width	2'11-7/8" Width	29-7/8" Width	30-7/8" Width
8-0 1/4 X 6-8	7'11-1/4" Width	7'11-1/4" Width	3'11-7/8" Width	41-7/8" Width	42-7/8" Width
9-1 7/16 X 6-8 OXS	9'0-7/16" Width	9'0-7/16" Width	2'11-7/8" Width	29-7/8" Width	30-7/8" Width
12-1 7/16 X 6-8 OXS	12'0-7/16" Width	12'0-7/16" Width	3'11-7/8" Width	41-7/8" Width	42-7/8" Width
11-9 3/8 X 6-8 OXXO	11'8-3/8" Width	11'8-3/8" Width	2'11-7/8" Width	29-7/8" Width	30-7/8" Width
15-9 3/8 X 6-8 OXXO	15'8-3/8" Width	15'8-3/8" Width	3'11-7/8" Width	41-7/8" Width	42-7/8" Width
	6'10-1/8" HEIGHT	6'10-1/8" HEIGHT	6'8-1/4" HEIGHT	75" HEIGHT	76" HEIGHT
3-0 3/8 X 6-10	2'11-3/8" Width	2'11-3/8" Width	2' 9" Width	27" Width	28" Width
3-6 3/8 X 6-10	3'5-3/8" Width	3'5-3/8" Width	3' 3" Width	33" Width	34" Width
4-6 3/8 X 6-10	4'5-3/8" Width	4'5-3/8" Width	4' 3" Width	45" Width	46" Width
5-6 1/2 X 6-10	5'5-1/2" Width	5'5-1/2" Width	2' 9" Width	27" Width	28" Width
6-6 1/2 X 6-10	6'5-1/2" Width	6'5-1/2" Width	3' 3" Width	33" Width	34" Width
8-6 1/2 X 6-10	8'5-1/2" Width	8'5-1/2" Width	4' 3" Width	45" Width	46" Width
9-10 13/16 X 6-10 OXS	9'9-13/16" Width	9'9-13/16" Width	3' 3" Width	33" Width	34" Width
12-10 13/16 X 6-10 OXS	12'9-13/16" Width	12'9-13/16" Width	4' 3" Width	45" Width	46" Width
12-9 7/8 X 6-10 OXXO	12'8-7/8" Width	12'8-7/8" Width	3' 3" Width	33" Width	34" Width
16-9 7/8 X 6-10 OXXO	16'8-7/8" Width	16'8-7/8" Width	4' 3" Width	45" Width	46" Width
	8'0-15/32" HEIGHT	8'0-1/8" HEIGHT	7'10-1/4" HEIGHT	89" HEIGHT	90" HEIGHT
2-9 1/4 X 8-0	2'8-1/4" Width	2'8-1/4" Width	2'5-7/8" Width	23-7/8" Width	24-7/8" Width
3-3 1/4 X 8-0	3'2-1/4" Width	3'2-1/4" Width	2'11-7/8" Width	29-7/8" Width	30-7/8" Width
4-3 1/4 X 8-0	4'2-1/4" Width	4'2-1/4" Width	3'11-7/8" Width	41-7/8" Width	42-7/8" Width
5-0 1/4 X 8-0	4'11-1/4" Width	4'11-1/4" Width	2'5-7/8" Width	23-7/8" Width	24-7/8" Width
6-0 1/4 X 8-0	5'11-1/4" Width	5'11-1/4" Width	2'11-7/8" Width	29-7/8" Width	30-7/8" Width
8-0 1/4 X 8-0	7'11-1/4" Width	7'11-1/4" Width	3'11-7/8" Width	41-7/8" Width	42-7/8" Width
9-1 7/16 X 8-0 OXS	9'0-7/16" Width	9'0-7/16" Width	2'11-7/8" Width	29-7/8" Width	30-7/8" Width
12-1 7/16 X 8-0 OXS	12'0-7/16" Width	12'0-7/16" Width	3'11-7/8" Width	41-7/8" Width	42-7/8" Width
11-9 3/8 X 8-0 OXXO	11'8-3/8" Width	11'8-3/8" Width	2'11-7/8" Width	29-7/8" Width	30-7/8" Width
15-9 3/8 X 8-0 OXXO	15'8-3/8" Width	15'8-3/8" Width	3'11-7/8" Width	41-7/8" Width	42-7/8" Width
3-0 3/8 X 8-0	2'11-3/8" Width	2'11-3/8" Width	2' 9" Width	27" Width	28" Width
3-6 3/8 X 8-0	3'5-3/8" Width	3'5-3/8" Width	3' 3" Width	33" Width	34" Width
4-6 3/8 X 8-0	4'5-3/8" Width	4'5-3/8" Width	4' 3" Width	45" Width	46" Width
5-6 1/2 X 8-0	5'5-1/2" Width	5'5-1/2" Width	2' 9" Width	27" Width	28" Width
6-6 1/2 X 8-0	6'5-1/2" Width	6'5-1/2" Width	3' 3" Width	33" Width	34" Width
8-6 1/2 X 8-0	8'5-1/2" Width	8'5-1/2" Width	4' 3" Width	45" Width	46" Width
9-10 13/16 X 8-0 OXS	9'9-13/16" Width	9'9-13/16" Width	3' 3" Width	33" Width	34" Width
12-10 13/16 X 8-0 OXS	12'9-13/16" Width	12'9-13/16" Width	4' 3" Width	45" Width	46" Width
12-9 7/8 X 8-0 OXXO	12'8-7/8" Width	12'8-7/8" Width	3' 3" Width	33" Width	34" Width
16-9 7/8 X 8-0 OXXO	16'8-7/8" Width	16'8-7/8" Width	4' 3" Width	45" Width	46" Width



Sliding Patio Door Screen Parts

#26) Patio Door Screen (Exterior View) - #914

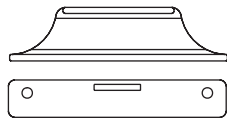


FINISH	OPTION NUMBER 2 & 3 PANEL (201.4 & 201.5)	OPTION NUMBER 4 PANEL (201.6)
* White	4212	4418
Adobe	4213	4419
Desert Tan	4231	4420
Hartford Green	4312	4367
Flexicolor	4471	4472

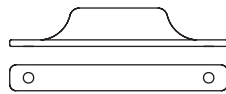
<u>Unit Height</u>	<u>Glass Height</u>	<u>Screen Height</u>
6-8	74	78-7/8
6-10	76	80-7/8
8-0	90	94-7/8

<u>Glass Width</u>	<u>Screen Width</u>
24-7/8"	28-5/8"
28"	31-3/4"
30-7/8"	34-5/8"
34"	37-3/4"
42-7/8"	46-5/8"
46"	49-3/4"

#28) Sliding Patio Door Screen Handle Set - #914 (203.0)



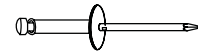
Inside Handle



Outside Pull



Screen Latch Button

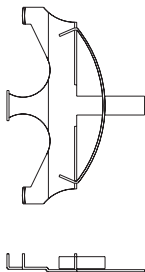


Latch Handle Rivets
(Two Per Handle)

PART NUMBER
940328

NOTE: Complete set includes Inside Handle, Outside Pull, Screen Latch Button, Screen Latch, and Rivets.

Screen Latch - #914 (203.0)



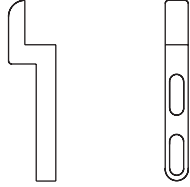
PART NUMBER
972402

*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**

Sliding Patio Door Screen Parts

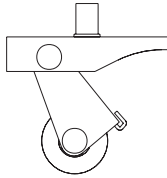


Screen Keeper with Screws (203.0)



PART NUMBER
972030

#27) Screen Roller Assembly #914 Screen (203.0)



FINISH	PART NUMBER
Standard	972403
Stainless	972893

#29) Side & Head Screen Track (202.2 & 202.1)

Extrusion #6545 (w/o leg)

Extrusion #6546 (w/leg)



w/o leg



w/leg

SIDE SCREEN TRACK (202.2)		
FINISH	PART NUMBER W/O LEG (#6545)	PART NUMBER W/LEG (#6546)
* White	783219	780153
Adobe	783220	780154
Desert Tan	783221	780551
Hartford Green	783222	782142

HEAD SCREEN TRACK (202.1)				
FINISH	2 AND 3 PANEL PART NUMBER W/O LEG (#6545)	4 PANEL PART NUMBER W/O LEG (#6545)	2 AND 3 PANEL PART NUMBER W/LEG (#6546)	4 PANEL PART NUMBER W/LEG (#6546)
* White	783223	783227	781651	781783
Adobe	783224	783228	781652	781798
Desert Tan	783225	783229	781653	781799
Hartford Green	783226	783230	782139	782143

*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**



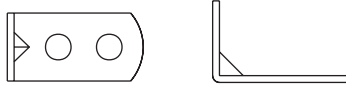
Sliding Patio Door Screen Parts

#30) Screen Door Top Rail Guide (203.0)



PART NUMBER
980363

3 and 4 Wide Screen Stop, Inactive Panel Bracket (203.0)



PART NUMBER
972483

#64) 4 Wide Aluminum Screen Astragal (202.2)
Extrusion #6593



FINISH	PART NUMBER
* White	781654
Adobe	782655
Desert Tan	781656
Hartford Green	782123

*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**

Sliding Patio Door Horizontal Parts



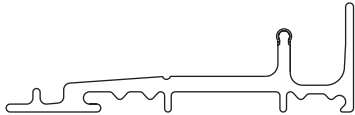
When ordering Parts, view the unit from the exterior.

#9) Sliding Patio Door Stainless Steel Sill Track Cap (202.1)



SIZE	PART NUMBER
2 & 3 Panel	714096
4 Panel	714097

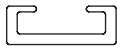
#10) Sliding Patio Pultruded Bronze Fiberglass Sill (202.1)



NOTE: Specify glass size when ordering.

SIZE	PART NUMBER
1 Panel	714075
2 Panel	713510
3 Panel	713511
4 Panel	713512

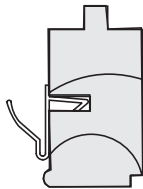
#31) Horizontal/Vertical Aluminum Mull Cover (194.1)
Extrusion #1504-E



NOTE: Specify total unit width when ordering.

JM. FINISH	1504-E PART NUMBER
* White	730030
Adobe	730031
Desert Tan	730032
Forest Green	730849

#14) Head Inside Stop Complete with Weather Strip
Extrusion #8195



	2 & 3 PANEL	4 PANEL
Pine	710239	710241
Oak	713056	713057
Cherry	714129	714132
Maple	714130	714133
Mahogany	714131	714134

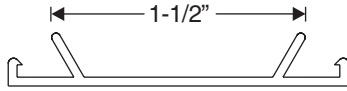
*** NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).**



Sliding Patio Door Horizontal Parts

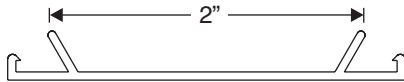
When ordering Parts, view the unit from the exterior.

1-1/2" Aluminum TFT Mull Cover
Extrusion #1534



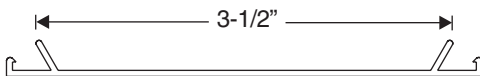
FINISH	PRECUT IN INCHES (194.1) PART NUMBER
* White	741001
Adobe	741002
Desert Tan	741003
Hartford Green	741182

2" Aluminum TFT Mull Cover
Extrusion #1590



COLOR	PART NUMBER
White *	730172
Adobe	730173
Desert Tan	730174

#32) 3-1/2" Aluminum TFT Mull Cover
Extrusion #1535



COLOR *	PART NUMBER
White	741004
Adobe	741005
Desert Tan	741006

#33) Wood Horizontal Mull Casing



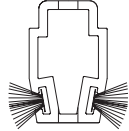
FINISH	PRECUT IN INCHES (194.1) PART NUMBER
Primed	741476

* **NOTE:** When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).

Sliding Patio Door Horizontal Parts

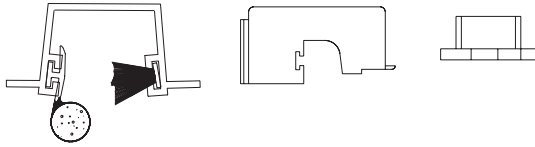


#16) Vinyl Head Parting Stop with Weather Strip (202.1)
Extrusion #6093-V



2 & 3 PANEL PART NUMBER	4 PANEL PART NUMBER
761310	761311

#19 & 20) Active Insert Track Complete Set (202.1)
Extrusion #6066-V



TYPE	CONTEMPRA PART NUMBER	NON-CONTEMPRA PART NUMBER
OX Right	714079	714077
XO Left	714078	714076

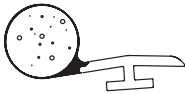
NOTE: Complete set includes Active Insert Track, Active Insert End Plug and Track Plug.

#18) Pultruded Bronze Fiberglass Inactive Sill Support Filler (202.1)



PART NUMBER
713575

#69) Sill Track Exterior Gasket



PART NUMBER (194.1)
741551

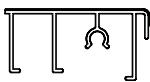
PART NUMBER (202.1)
713971

#34) 3-1/2" Wood Horizontal Mull Cover (194.1)



PART NUMBER
741518

#38) Stationary Sill Filler (202.1)
Extrusion #6024



TYPE	PART NUMBER
Pine	714108
Oak	714109
Cherry	714110



Sliding Patio Door Horizontal Parts (202.1)

#70) Head Brick Mould



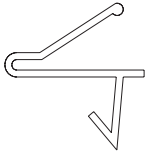
PRIMED PART	PART NUMBER
1 Panel	710150
2 Panel	710151
3 Panel	710152
4 Panel	710153

#15) Pile Weather Strip with Center Fin for Head Parting Stop {S 9-8-98}
#27018758 WHQWGF



PART NUMBER	PRECUT IN INCHES (194.1) PART NUMBER
714093	741452

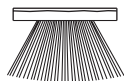
#25) Head Inside Stop Weather Strip
Extrusion #8195



2 & 3 PANEL	4 PANEL
760278	760252

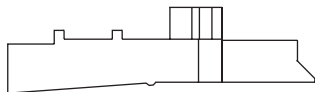
NOTE: Specify glass size when ordering.

#16) Pile Weather Strip with Center Fin for #6066 Active Vinyl Sill Track
#28018758GYWF



PART NUMBER	PRECUT IN INCHES (194.1) PART NUMBER
714095	741471

#21) Mouse Trap with Pad (203.0)



OX RIGHT	XO LEFT
714080	714081

Sliding Patio Door Vertical Parts (202.2)



#35) Wood Vertical Mull Cover



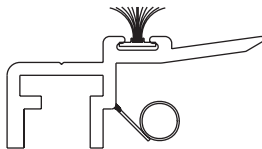
PART NUMBER	PRECUT IN INCHES (194.1) PART NUMBER
714082	741481

#71) Side Brick Mould



PART	PART NUMBER
Primed Left	710164
Primed Right	710165
Pair	711444

#11 & 12) Vinyl Interlock with Weather Strip
Extrusion #6014-V



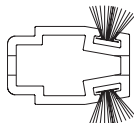
ACTIVE PART NUMBER	INACTIVE PART NUMBER
760373	761355

#24) Side Inside Stop Weather Strip
Extrusion #2124-V



TYPE	RIGHT PART NUMBER	LEFT PART NUMBER
Pine	710246	710245
Oak	713008	713007
Cherry	714111	714112
Maple	714113	714114
Mahogany	714115	714116

#15) Vinyl Side Parting Stop with Weather Strip
Extrusion #6093-V

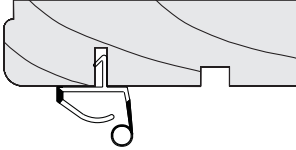


PART NUMBER
761312



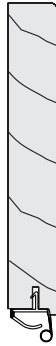
Sliding Patio Door Vertical Parts (202.2)

#13) Side Inside Stop Complete with Weather Strip



TYPE	RIGHT PART NUMBER	LEFT PART NUMBER
Pine	710246	710245
Oak	713008	713007
Cherry	714111	714112
Maple	714113	714114
Mahogany	714115	714116

#39) Stationary Inside Stop with Weather Strip
(For 3 Wide Panel Units)



TYPE	PART NUMBER
Pine	710249
Primed	713849
Oak	713736
Cherry	714135
Maple	714136
Mahogany	714137

#40) Side and Mull Jamb
(For 3 Wide Panel Units)

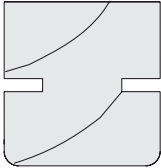


TYPE	PART NUMBER
Pine	710115
Primed	710194

Sliding Patio Door Vertical Parts (202.2)

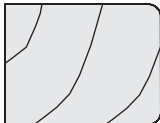


#61) Mull Cover
(For 3 Wide Panel Units)



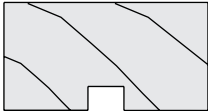
PART NUMBER
710171

#62) Outside Stop
(For 3 Wide Panel Units)



PART NUMBER
710225

#63) Stationary Side Jamb Extension



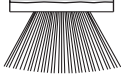
TYPE	PART NUMBER
Pine	710216
Primed	713927



Sliding Patio Door Vertical Parts

When ordering Parts, view the unit from the exterior.

#23) Interlock Pile Weather Strip (194.1)



PART NUMBER	PRECUT IN INCHES (194.1) PART NUMBER
714092	741473

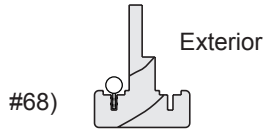
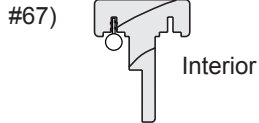
#16) Parting Stop Pile Weather Strip with Center Fin {S 9-8-98}
27018758 WHQWGF



PART NUMBER	PRECUT IN INCHES (194.1) PART NUMBER
714094	741452

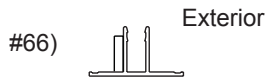
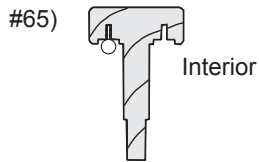
Interior and Exterior Astragal (202.2)

Non-Contempra



INTERIOR NON-CONTEMPRA	PART NUMBER	EXTERIOR NON-CONTEMPRA	PART NUMBER
Pine	714086	Pine	710094
Primed	710099	Primed	710095
Oak	713815	White Poly	710097
Cherry	714083	Adobe Poly	710098
Maple	714084	Desert Tan Poly	711828
Mahogany	714085	Hartford Green Poly	713962

Contempra



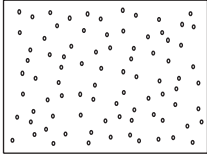
INTERIOR CONTEMPRA	PART NUMBER	EXTERIOR CONTEMPRA	PART NUMBER
Pine	712764	N/A	N/A
Primed	714087	N/A	N/A
Oak	714088	* White	781397
Cherry	714089	Adobe	781398
Maple	714090	Desert Tan	781399
Mahogany	714091	Hartford Green	782144

* NOTE: When ordering White Replacement Parts, please specify manufacture date/glass code (see page 1).

Sliding Patio Door Miscellaneous Parts (203.0)



Active Insert Plug Pad



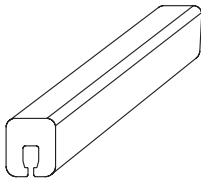
PART NUMBER
981925

Sill Side Jamb Gasket Insert



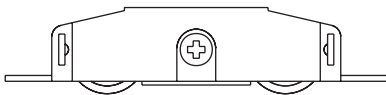
PART NUMBER
981868

#72) Vinyl Sill Bumper - Gray 3-3/4"
Extrusion #6110



PART NUMBER
760569

#8) Tandem Roller

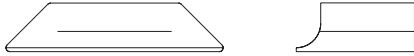


TYPE	PART NUMBER
Standard	972022
Stainless Steel	972147



Sliding Patio Door Miscellaneous Parts (203.0)

#22) Mouse Trap Pad (203.0)



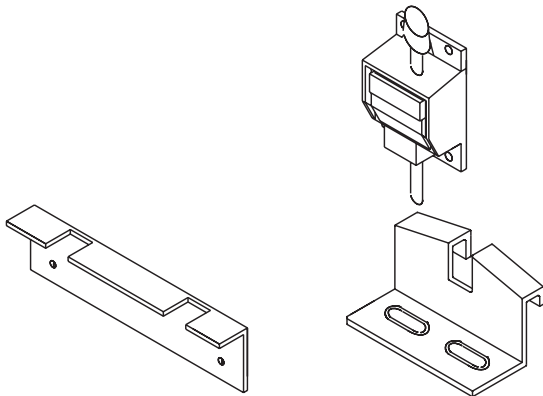
PART NUMBER
981914

#36) Active Insert Adjustment Hole Plug - 9/16"



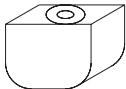
FINISH	PART NUMBER
White	979211
Adobe	979217
Desert Tan	979218
Hartford Green	981742

Secondary Lock Kit



FINISH	PART NUMBER
White	940161
Bronze	940160

4-Wide Center Stop

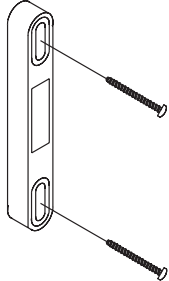


PART NUMBER
714138

Sliding Patio Door Miscellaneous Parts (203.0)



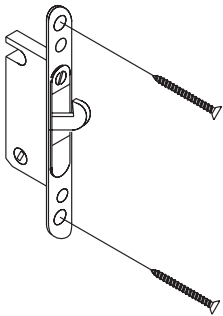
#4) Recessed Lock Raised Jamb Keeper
#8 x 2-1/2" Pan Head Screw



SCREW PART NUMBER
971452

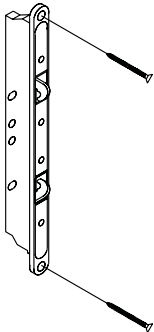
TYPE	PART NUMBER
Standard	972496
Stainless Steel	972646

#7) Recessed Mortise Lock
#73) #9 x-3/4" Flat-Head Screw



TYPE	PART NUMBER
Standard	972493
Stainless Steel	972645

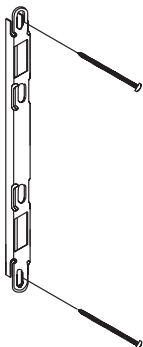
2-Point Mortise Lock
#73) #9 x-3/4" Flat-Head Screw



PART NUMBER
940438

NOTE: Can be used with either bright brass or standard lockset.

2-Point Mortise Lock Keeper
#10 x 1-3/8" Pan Head Screw



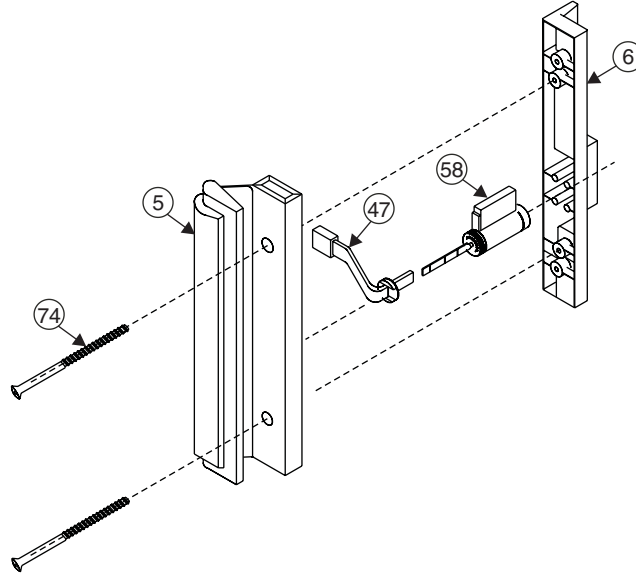
SCREW PART NUMBER
960130

PART NUMBER
940440



Sliding Patio Door Miscellaneous Parts (203.0)

#60) Wood Handle Set

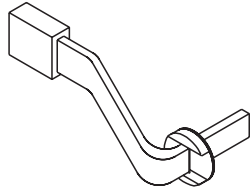


- | | |
|--|---------|
| 5) Inside Handle | Page 31 |
| 6) Outside Handle | Page 31 |
| 47) Lock Activator Lever w/Grommet
and Black Button | Page 31 |
| 58) Keyed Cylinder Lock | Page 31 |
| 60) Complete Wood Handle Set
(Includes #5, 6, and 47) | Page 31 |
| 74) #8-32 Oval Head 2-3/8" Long | Page 36 |

Sliding Patio Door Miscellaneous Parts (203.0)

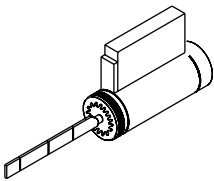


#47) Lock Activator Lever with Grommet and Black Button



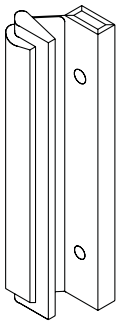
PART NUMBER
972133

#58) Keyed Cylinder Lock



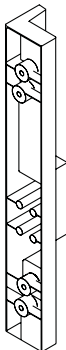
PART NUMBER
972031

#5) Inside Handle



PART NUMBER
972134

#6) Outside Handle



PART NUMBER
972135

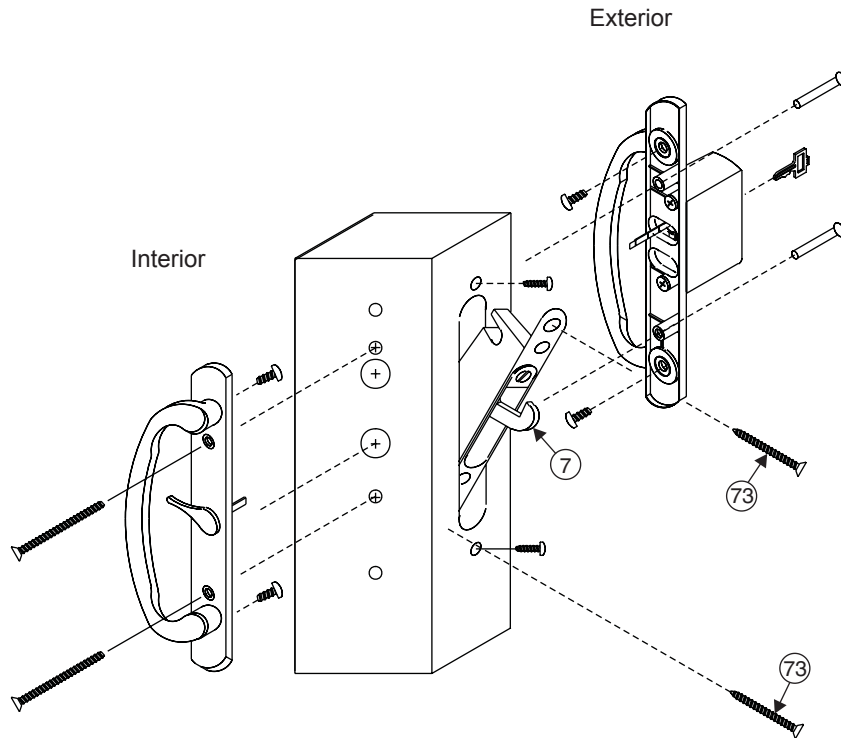
Complete Wood Handle Set (Includes #5, 6, & 47)

PART NUMBER
972094



Sliding Patio Door Miscellaneous Parts

Bright Brass Handle Single Point with Lock



- 7) Recessed Mortise Lock
- 73) #10 x 1-1/4" Flat Head Screw

Page 29
Page 36

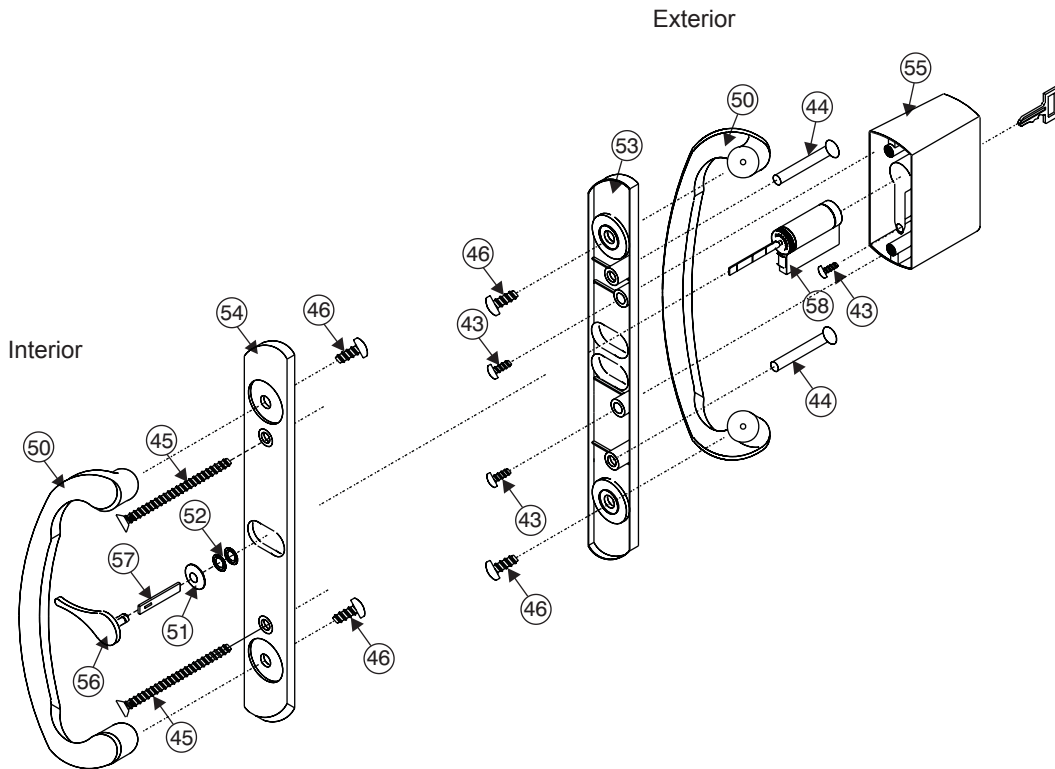
FINISH	PART NUMBER
White	940319
Bright Brass	940012
Antique Brass	940166
Chrome	940165

NOTE: Part does not include #7 and #73.

Sliding Patio Door Miscellaneous Parts



Bright Brass Handle Set



- | | |
|---|---------|
| 43) #8 x 3/8" Truss Head Screw | Page 37 |
| 44) #10-24 Blind Nut | Page 37 |
| 45) Escutcheon Plate Handle Screw
#10-24 x 1-1/2" | Page 37 |
| 46) Serrated Truss Head Handle Screw
#10-24 x 1/2" | Page 37 |
| 50) Solid Brass Handle Set | Page 34 |
| 51) Handle Set Nylon Washer | Page 34 |
| 52) #10-24 Push Nut | Page 34 |
| 53) Exterior Escutcheon Plate | Page 34 |
| 54) Interior Escutcheon Plate | Page 34 |
| 55) Keylock Housing | Page 35 |
| 56) Thumbturn | Page 35 |
| 57) Tailpiece for Solid Brass Handle Set | Page 35 |
| 58) Keyed Cylinder Lock | Page 31 |



Sliding Patio Door Miscellaneous Parts

#51) Handle Set Nylon Washer



PART NUMBER
940151

#52) Push Nut



PART NUMBER
940149

NOTE: 2 per handle required when ordering.

#53) Exterior Escutcheon Plate



FINISH	PART NUMBER
Bright Brass	940153
White	940793
Antique Brass	940794
Chrome	940795

#54) Interior Escutcheon Plate

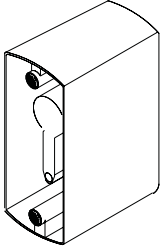


FINISH	PART NUMBER
Bright Brass	940154
White	940796
Antique Brass	940797
Chrome	940798

Sliding Patio Door Miscellaneous Parts

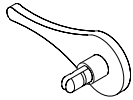


#55) Keylock Housing



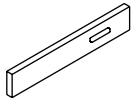
FINISH	PART NUMBER
Bright Brass	940155
White	940799
Antique Brass	940800
Chrome	940818

#56) Thumbturn



FINISH	PART NUMBER
Bright Brass	940156
White	940819
Antique Brass	940820
Chrome	940821

#57) Tailpiece for Solid Brass Handle Set

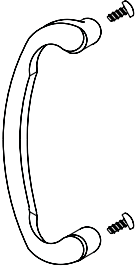


PART NUMBER
940157



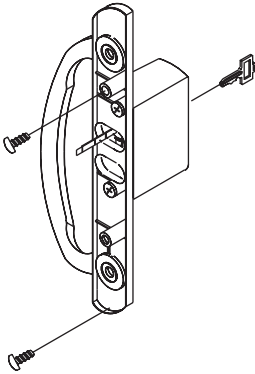
Sliding Patio Door Miscellaneous Parts

#50) Solid Brass Handle



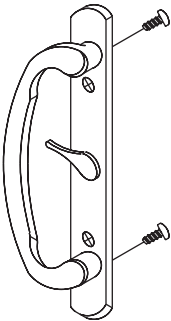
FINISH	PART NUMBER
Bright Brass	940150
White	940790
Antique Brass	940791
Chrome	940792

Complete Outside Handle Set



FINISH	PART NUMBER
White	940827
Bright Brass	940828
Antique Brass	940831
Chrome	940829

Complete Inside Handle Set

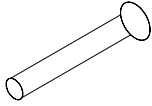


FINISH	PART NUMBER
White	940449
Bright Brass	940014
Antique Brass	940453
Chrome	940462

Sliding Patio Door Miscellaneous Parts



#44) #10-24 Blind Nut

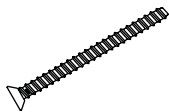


#73) #9 x 3/4" Flat Head Screw



FINISH	PART NUMBER
Bright Brass	971610
White	971865
Antique Brass	971456
Chrome	971454

#45) #10-24 x 1-1/2" Escutcheon Plate Screw



#46) #10-24 x 1/2" Serrated Truss Head Handle Screw



#74) #8-32 Oval Head 2-3/8" Screw



FINISH	PART NUMBER
White	960128
Black	960129

Screw Pack for Sliding Door Handle Set (Includes #44, 45, & 46)

#44) #10-24 Blind Nut

#45) #10-24 x 1-1/2" Escutcheon Plate Screw

#46) #10-24 x 1/2" Serrated Truss Head Handle Screw

FINISH	PART NUMBER
White	971951
Bright Brass	971950
Antique Brass	971952
Chrome	971953